

RD-1 Rotary Drive

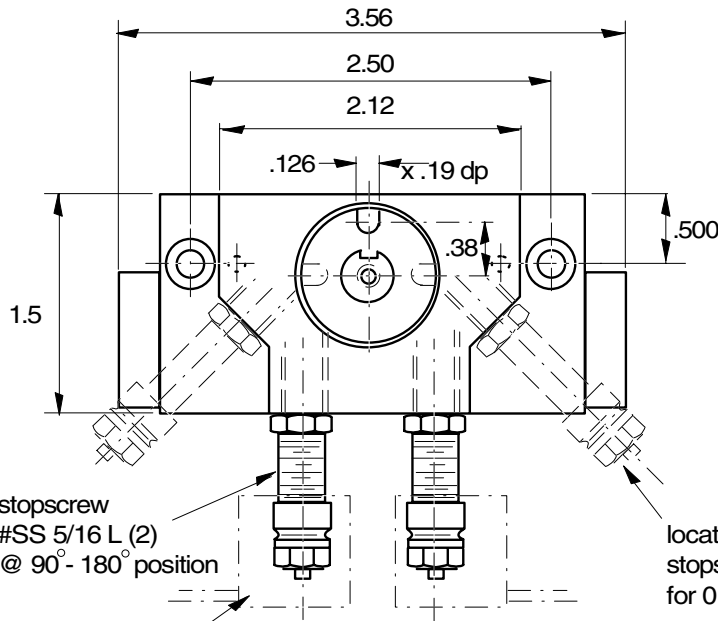
0-180° Fully Adjustable



Features

- Angle of rotation adjusted with built in stop screws with fine threads
- Stop screws are compatible with sensing switches
- Designed for production rates and long life
- Two sealed ball bearings at top and bottom of drive shaft
- Tapped holes and offset dowel pin area in shaft and driving flange allows higher torque transmittal and accuracy
- Bearings are positioned very close to the drive gear for rigidity, precision, wear resistance and accuracy.
- Shaft is stopped with an adjustable hard stopscrew against a hardened pin, eliminating backlash

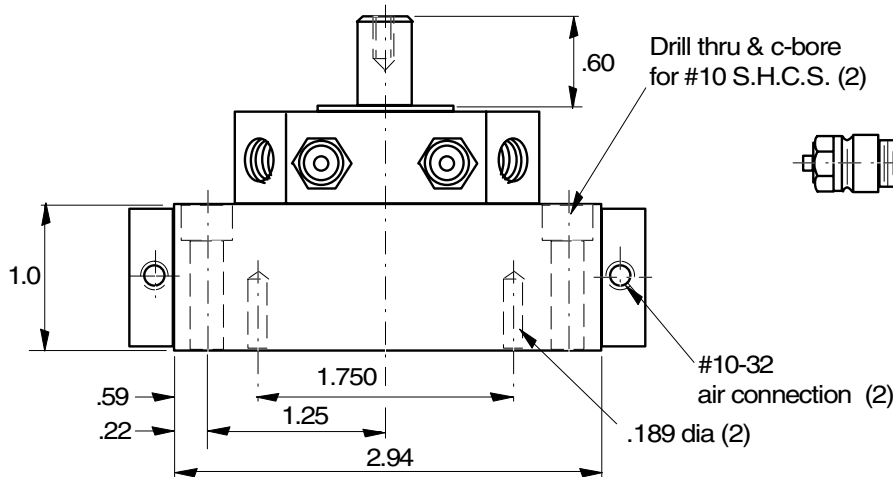
Dimensions



stopscrew
#SS 5/16 L (2)
@ 90° - 180° position

sensing switches
(optional)

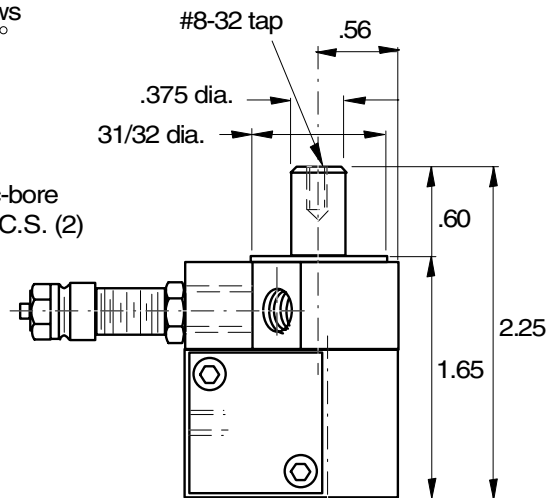
location of
stopscrews
for 0 - 90°



Drill thru & c-bore
for #10 S.H.C.S. (2)

#10-32
air connection (2)

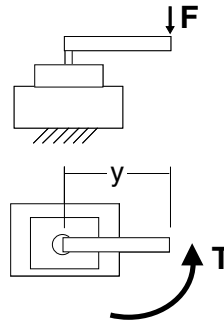
.189 dia (2)



**Note: shown in
mid-position**

Technical Data

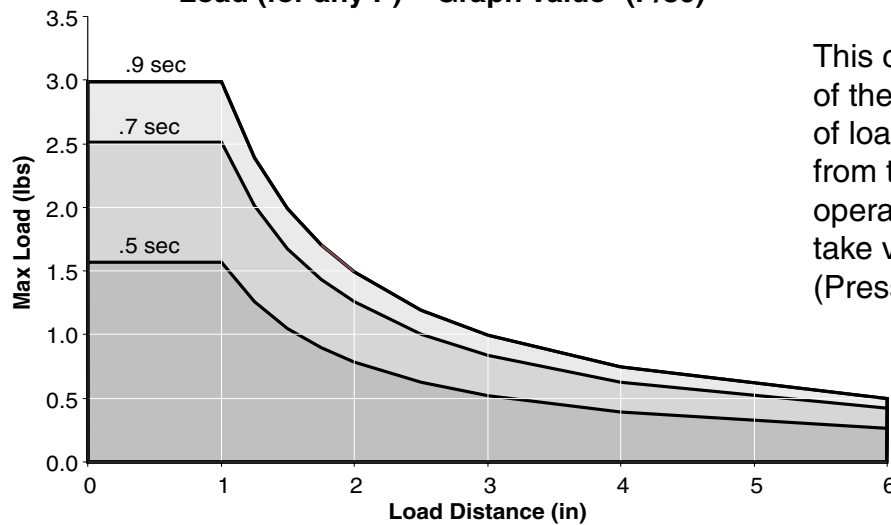
Bore	= 0.5"
Repeat accuracy	= +/-0.0005"
Life expectancy	= 5-6 million cycles
Compressed air	= 60 to 100 psi
Angle of rotation	= 0 to 180 degrees
Weight	= 1 lbs
Air connection	= 10-32
Max radial bearing load	= 4 lbs
Max axial bearing load	= 6 lbs



Pressure	Piston Area (in ²)	Max Torque (in-lbs)
60	.196	2.9
70	.196	3.4
80	.196	3.9
90	.196	4.4
100	.196	4.9

The diagrams above depict the load (F) on an arm of length = y. Also shown is the torque of the RD-1 which is given in the chart:

Load vs. Distance for Different Cycle Times (@80psi)
 Load (for any P) = Graph value *(P/80)



This chart shows how the cycle time of the RD-1 is affected by the amount of load and distance the load is from the shaft, for 180° rotation. For operating pressures other than 80, take value from graph and multiply by (Pressure in psi/80).



Options

Sensing switches are available as an option. They are mounted to the stopscrews as seen in the photo to the right. For specifications on sensing please see page 143.

